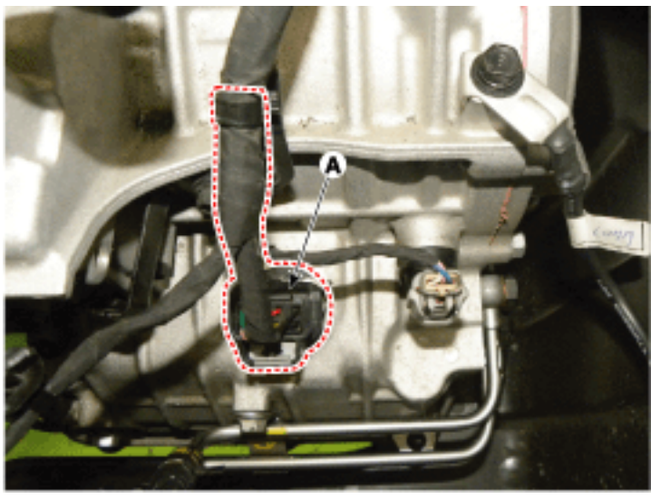
REMOVAL

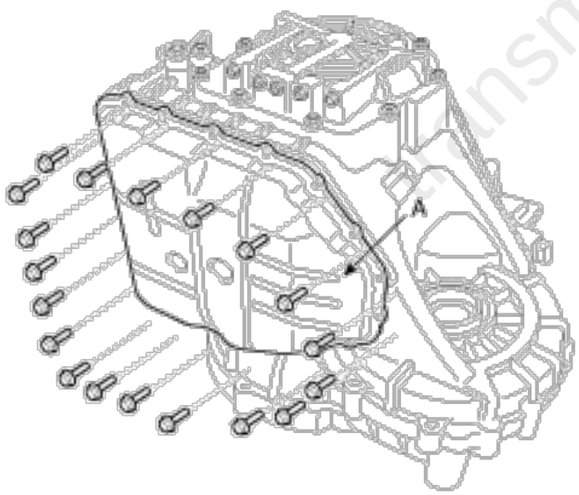
1. Disconnect the negative (-) battery cable.
2. Remove the air cleaner.
   (Refer to Engine Mechanical System - "Air cleaner")
3. Disconnect the solenoid valve connector (A).



4. Replace new gasket and the plug after draining the automatic transaxle fluid by removing the drain plug.
   (Refer to Hydraulic System - "Fluid")
5. Remove the valve body cover (A).

Tightening torque:
9.8 ~ 11.8 N.m (1.0 ~ 1.2 kgf.m, 7.2 ~ 8.7 lb-ft)

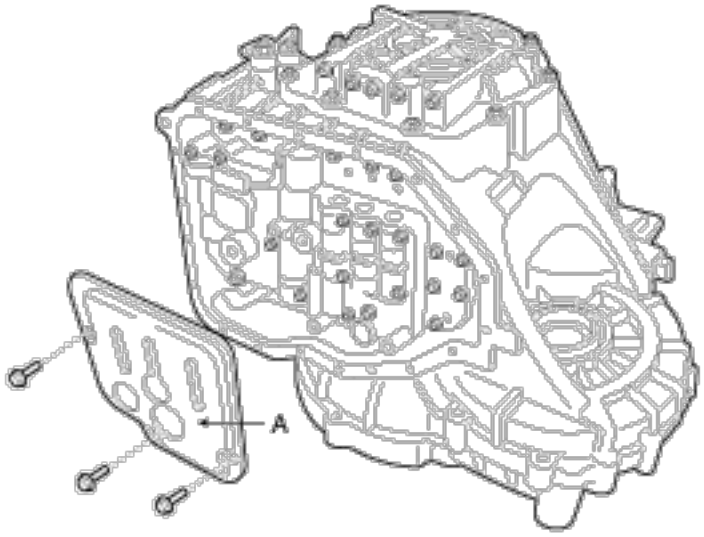
> **NOTICE**
>
> Do use the special tool (09215-3C000) in order not to damage the oil pan.



6. Remove the oil filter

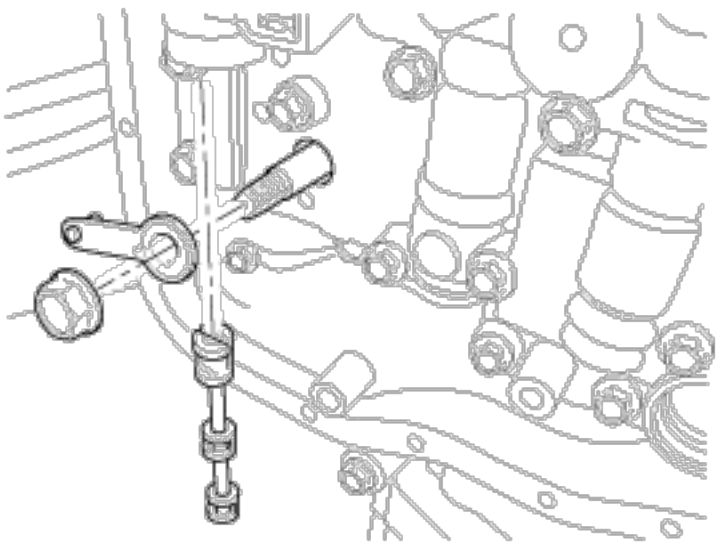
Tightening torque:
9.8 ~ 11.8 N.m (1.0 ~ 1.2 kgf.m, 7.2 ~ 8.7 lb-ft)

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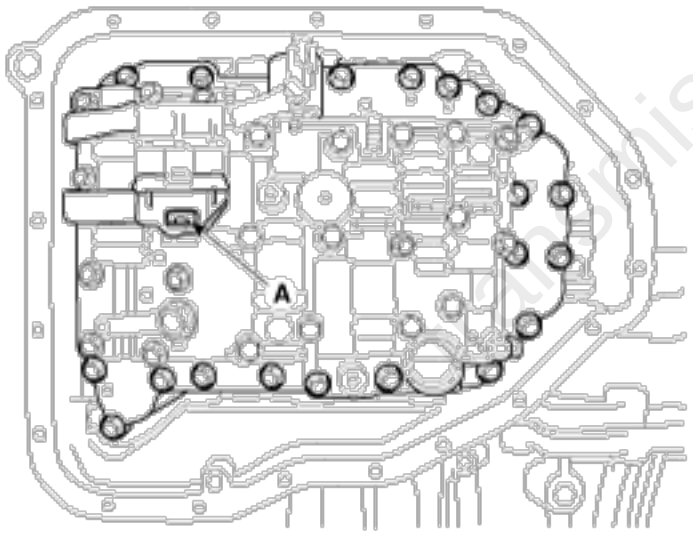


7. Remove the manual valve assembly.

Tightening torque:
26.5 ~ 33.3 N.m (2.7 ~ 3.4 kgf.m, 19.5 ~ 24.6 lb-ft)



8. Disconnect the main connector (A).



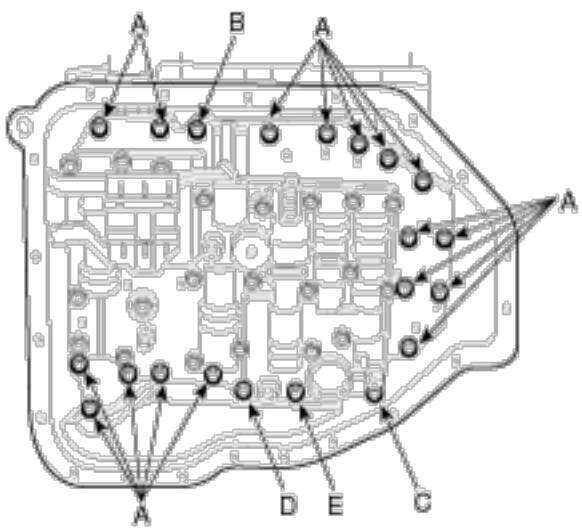
9. Remove the valve body (Bolt:21 EA).

Tightening torque:
9.8 ~ 11.8 N.m (1.0 ~ 1.2 kgf.m, 7.2 ~ 8.7 lb-ft)

Information

6×30㎜(A): 17EA, 6×35㎜(B): 1EA, 6×40㎜(C): 1EA, 6X55mm(D):1EA, 6×60㎜(E): 1EA

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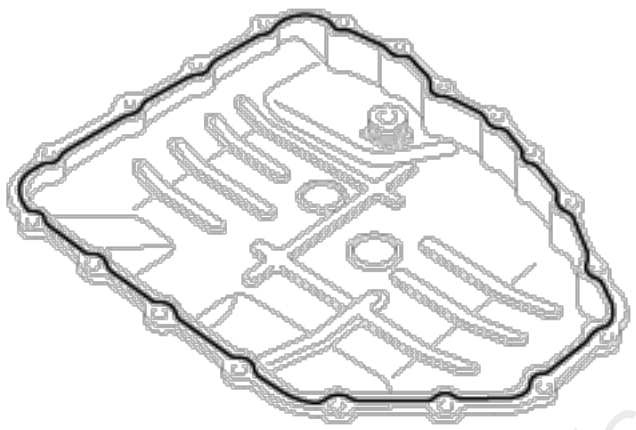


INSTALLATION

1. Install in the reverse order of removal.

NOTICE

Apply liquid gasket with Ø2.5mm (0.098in) thickness without a pause as shown in the illustration.



Specified liquid gasket: THREE-BOND TB1281B

- Adding Automatic Transaxle Fluid(ATF).
  (Refer to Hydraulic System - "Fluid")
- Perform Transaxle Control Module(TCM) learning after replacing the valve body to prevent slow transaxle response, jerky acceleration and jerky startup.
  (Refer to Automatic Transaxle Control System - "Repair procedures")

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